

Fig. 1

Tubes Assembled Prior to Heat Application

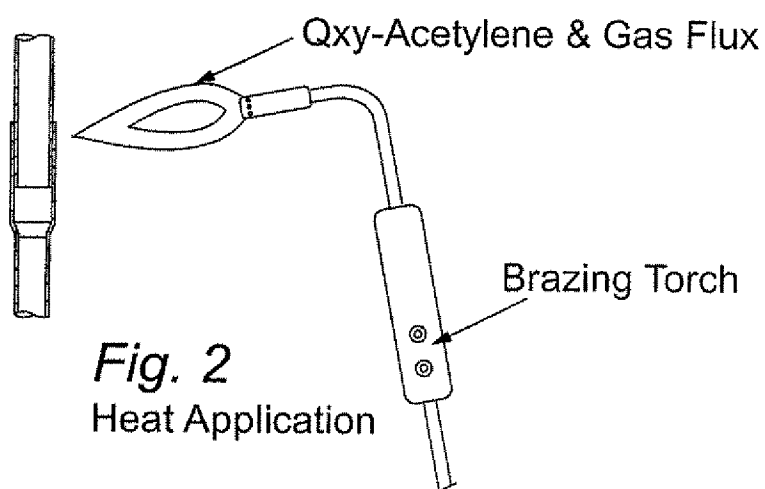


Fig. 2

Heat Application

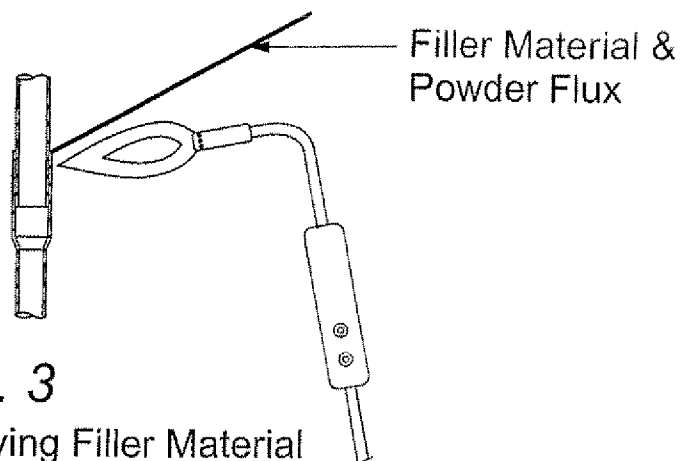


Fig. 3

Applying Filler Material

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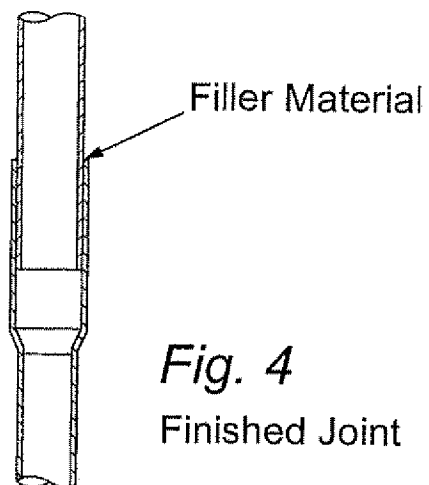


Fig. 4
Finished Joint

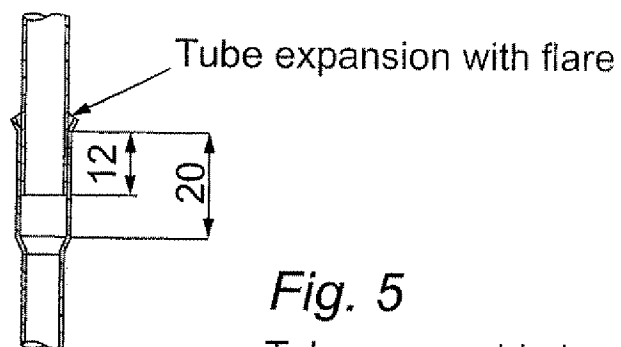


Fig. 5
Tubes assembled
prior to heat application

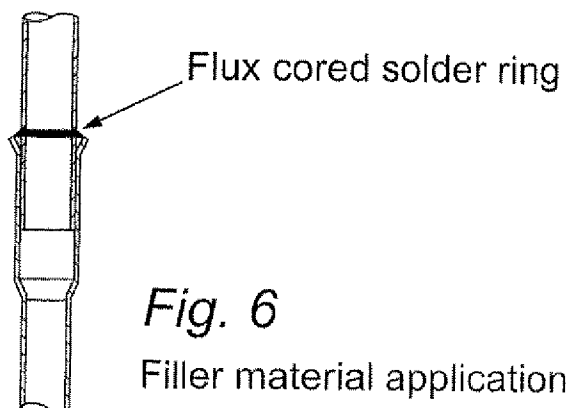


Fig. 6
Filler material application

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